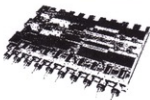


CLUSTERLOCK®



10 Station ClusterLock

For mounting on vertical machining centers to achieve highest productivity.

6 Station ClusterLock ▶

For mounting on cubes, tombstones and smaller vertical machining centers. Ideal for pallet shuttle systems.



4 Station ClusterLock

For mounting on cubes, tombstones and smaller vertical machining centers.

2 Station ClusterLock ▶

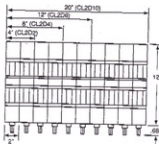
For mounting on tooling logs. Also mounts as modules on a subplate for maximum fixturing flexibility.



CLUSTERLOCK MANUAL VISE CLAMPING FORCE

TORQUE FT. LBS	LBS.
9	1,000
14	1,500
19	2,000
25	3,000

CLUSTERLOCK SPECIFICATIONS



- Hardened bedways and jawplates
- Material: 80,000 PSI ductile iron
- Weight: CL2D2 - 24 lbs.
CL2D4 - 48 lbs.
CL2D6 - 72 lbs.
CL2D8 - 95 lbs.
CL2D10 - 120 lbs.
- Clamping force - 3000 lbs. at 25 Ft.-lbs. torque.
- Jaw width - 2 inches
- Front and rear jaw can accommodate different size parts, up to 2 inches.



FERRA TOOLS

Systemwerkzeuge GmbH
Tannenallee 14
21465 Relabek
Tel.: 040-73 17 55 Fax 040-73 17 59

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DOUBLELOCK DL400

